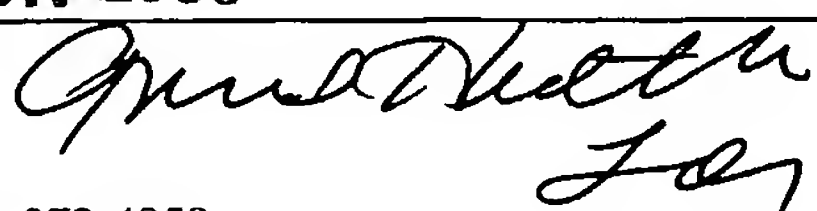


INTERNATIONAL SEARCH REPORT

International application No.

PCT/US05/02625

A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : B21D 22/00; B23P 15/14; B21K 1/30; B21D 53/26 US CL : 72/352, 353.2, 358; 29/893.3, 893.34, 893.36 According to International Patent Classification (IPC) or to both national classification and IPC																										
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 72/352, 353.2, 358; 29/893.3, 893.34, 893.36 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched 72/354.2, 354.6 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)																										
C. DOCUMENTS CONSIDERED TO BE RELEVANT <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Category *</th> <th style="width: 70%;">Citation of document, with indication, where appropriate, of the relevant passages</th> <th style="width: 20%;">Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td>X</td> <td>WO 02/078876 A1 (BISHOP INNOVATION LIMITED) 10 October 2002 (10.10.2002), figures 12-14 & 20-24.</td> <td>11, 20</td> </tr> <tr> <td>---</td> <td></td> <td>-----</td> </tr> <tr> <td>Y</td> <td></td> <td>1-10, 12-19</td> </tr> <tr> <td>Y</td> <td>US 4,709,569 A (SABROFF et al) 01 December 1987 (01.12.1987), column 3, lines 32-63.</td> <td>1-10, 12-19</td> </tr> <tr> <td>Y</td> <td>US 5,787,753 A (DOUGHERTY) 04 August 1998 (04.08.1998), column 6, lines 47-53.</td> <td>5, 16</td> </tr> <tr> <td>A</td> <td>US 4,856,167 A (SABROFF et al) 15 August 1989 (15.08.1989), column 2, lines 55-68 & column 7-8, lines 64-3.</td> <td>1-20</td> </tr> <tr> <td>A</td> <td>US 2004/0192488 A1 (PRUCHER) 30 September 2004 (30.09.2004), figures 6-7.</td> <td>1-20</td> </tr> </tbody> </table>			Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	X	WO 02/078876 A1 (BISHOP INNOVATION LIMITED) 10 October 2002 (10.10.2002), figures 12-14 & 20-24.	11, 20	---		-----	Y		1-10, 12-19	Y	US 4,709,569 A (SABROFF et al) 01 December 1987 (01.12.1987), column 3, lines 32-63.	1-10, 12-19	Y	US 5,787,753 A (DOUGHERTY) 04 August 1998 (04.08.1998), column 6, lines 47-53.	5, 16	A	US 4,856,167 A (SABROFF et al) 15 August 1989 (15.08.1989), column 2, lines 55-68 & column 7-8, lines 64-3.	1-20	A	US 2004/0192488 A1 (PRUCHER) 30 September 2004 (30.09.2004), figures 6-7.	1-20
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<div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Further documents are listed in the continuation of Box C. </div> <div> <input type="checkbox"/> See patent family annex. </div> </div>																										
<table style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </td> <td style="width: 50%; vertical-align: top;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p> </td> </tr> </table>			<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>																						
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Date of the actual completion of the international search 02 May 2005 (02.05.2005)		Date of mailing of the international search report 10 JUN 2005																								
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 Facsimile No. (703) 305-3230		Authorized officer Eric B. Compton  Telephone No. (571) 272-4050																								